

Technical Profile

GSA/GSI frame II

Magnet drive, end suction, centrifugal pumps to ISO 2858 / DIN. EN 22858:1993 / ANSI B73.3M

A versatile range of general service pumps designed to cover a wide duty and application base, using the minimum of pump models by maximising interchangeability of components. Available within the range is the GSA (ASME standard pump) and the GSI (ISO DIN standard pump). A GSL option is available for temperatures down to -100°C / -150°F .

The GSA (ASME) and GSI (ISO) product covers a hydraulic range that is split between three frame sizes, Frames 0, I, & II. The pumps are offered with a range of Synchronous Magnet Drives rated to match prime mover performance, hence specifications of all denominations can be catered for.

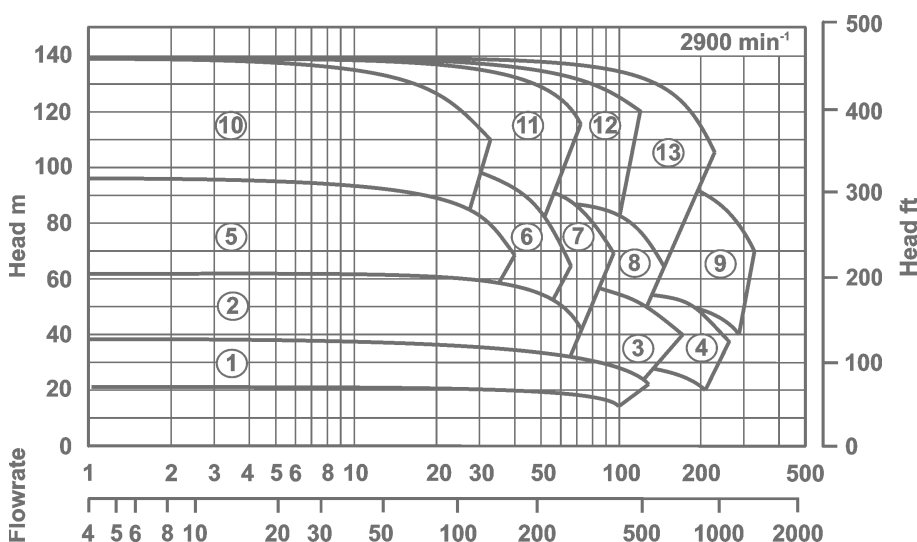
This range is based on sizes conforming to ANSI & ISO performance and dimensional standards.

The standard materials of construction are Stainless Steel with silicon carbide internal bearings.

HMD Kontro



Performance of the GSA/GSI frame II



Pump model

	GSA	GSI		GSA	GSI
1	4 x 3 x 6	100-80-160	8	4 x 3 x 10	100-65-250H
2	3 x 2 x 8	-	9	6 x 4 x 101	25-100-250
3	4 x 3 x 8H	100-65-200H	10	2 x 1 x 13	50-32-315
4	6 x 4 x 8H	125-80-200H	11	3 x 1.5 x 13	65-40-315
5	2 x 1 x 10	50-32-250	12	3 x 2 x 13	80-50-315
6	3 x 1.5 x 10	65-50-250	13	4 x 3 x 13	100-65-315
7	3 x 2 x 10	80-50-250			

Design range limits

The GSA/GSI pump is designed to operate from -40°C up to 260°C , -40°F up to 500°F without the need for any ancillary cooling medium. Design working pressure is 18.9 bar, 275 psi.

Solids handling capability

The unit is capable of handling solids up to 5% w/w less than 150 microns.

Options

Materials of construction

Wetted parts	Alloy 20, Alloy C276
Internal bearings	SiC / Carbon
Gasket	PTFE

Other options

- Casing drains flanged or screwed
- Jacketed pump casing
- Secondary Control
- Coupling housing drain
- Pressure upgrade to 25 bar, 360 psi
- Large range of pump protection

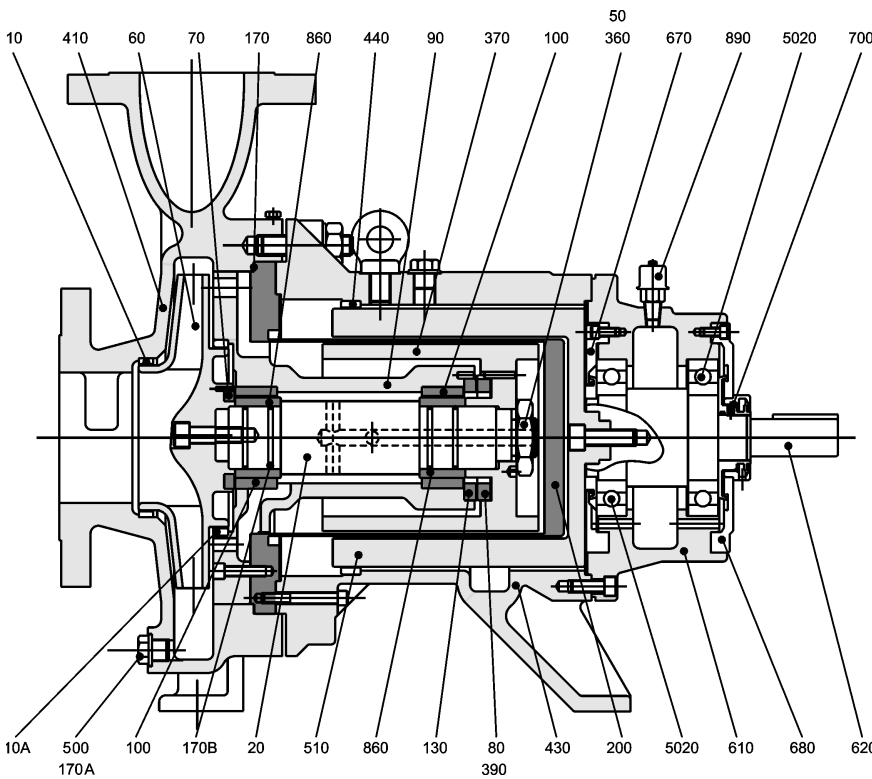
Key Design Features

- **No seals:** To minimise maintenance, all of the associated costs and eliminate potential leaks.
- **Sealless design:** For total containment, essential for hazardous, aggressive or valuable product.
- **Interchangeability of components:** For maximum convenience and reduced stock holding, operator training etc.
- **High efficiency wet end:** To benefit maximum flow / head coverage.
- **Wide choice of materials:** To allow a choice of various metals in the construction of your pump.
- **Casing gasket fully confined:** So eliminating risk of blowout.
- **Universal connection options:** So that suction and discharge flange connections can be configured to your exact requirements.
- **Modular rotating element cartridge:** Providing the most efficient way to perform replacements and manage your spare part inventory.

Benefits of GSA/GSI pump range

- Sealless design for total product containment.
- Ideal for hydrocarbon, toxic, aggressive, hot and valuable product.
- Conforms to ASME and ISO standards.
- Modular high efficiency wet ends.
- Designed to ensure maximum flow/head coverage across all ranges.
- Choice of various metallic materials of construction.
- One fully confined casing / containment shroud / shell joint.

Construction of GSA/GSI frame II



10	Neck Ring [Front]	Stainless Steel
10A	Neck Ring [Back]	Stainless Steel
50	Coupling Washer	Stainless Steel
60	Impeller	Stainless Steel
70	Front Thrust Washer	Alpha SiC
80	Back Thrust Washer	Alpha SiC
90	Bush Holder	Stainless Steel
100	Bush	Alpha SiC
130	Thrust Pad	Alpha SiC
170	Gasket [Casing]	CSF / PTFE
170A	Gasket [Drain]	CSF / PTFE
170B	'O' Ring	Viton A / PFR
200	Containment Shroud/Shell	Alloy C & SS
360	Coupling Nut	Stainless Steel
370	Inner Magnet Ring	Stainless Steel
390	Support Gasket	Exfoliated Graphite & SS
410	Casing	Stainless Steel
430	Coupling Housing	SG Iron
440	Bump Ring	Phosphor Bronze
500	Drain Plug	Stainless Steel
510	Outer Magnet Ring	Carbon Steel
610	Bearing Housing	SG Iron
620	Drive Shaft	Carbon Steel
670	Front Cap	Carbon Steel
680	Back Cap	Carbon Steel
700	Labyrinth Seal [Kit]	Brass
700A	Sec. Containment Seal	Proprietary
860	Shaft Sleeve	Alpha SiC
890	Breather	Stainless Steel
5020	Race	Steel
****	Fixings [Kit]	Various

Flanges and Connections

Casing

Suction and discharge flanges are designed in accordance with the following relevant standards:

ANSI B16.5 Class 150	Machined with 1.5mm (0.06") high raised face having a continuous spiral groove.
ANSI B16.5 Class 300	Machined with 1.5mm (0.06") high raised face having a continuous spiral groove.
DIN 2545 PN40	Machined with 2mm high raised face with a continuous spiral groove. (Note: these flanges are identical to BS4504 PN40).

Flange Loadings

Allowable flange loadings imposed by pipework are in accordance with Table 4 of API 685 2nd edition and exceed the values in ISO 5199 Annex C.

Drain Connections

The following drain options are available:

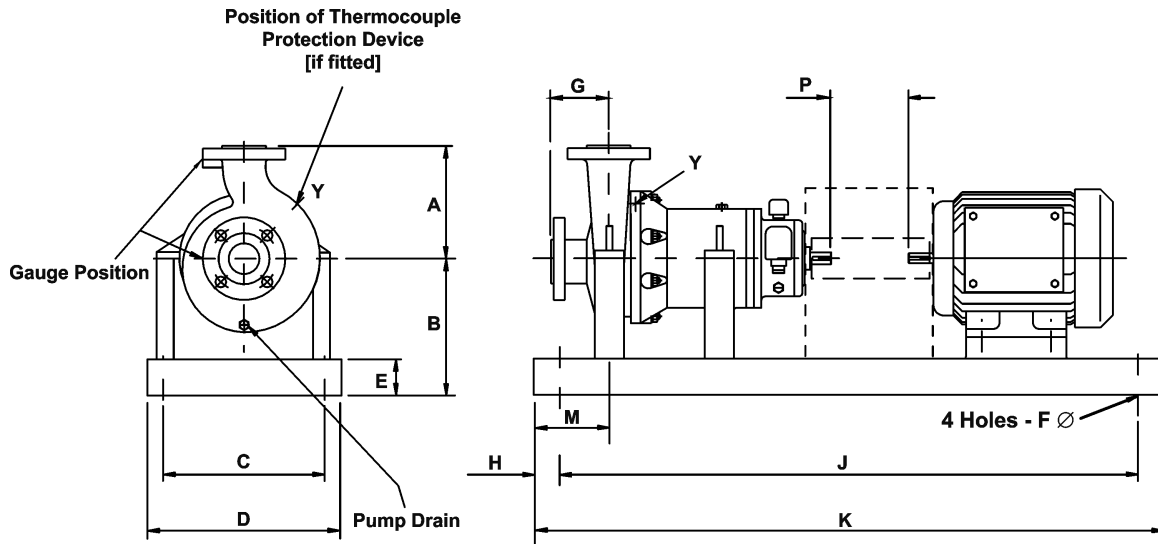
- Standard:** $\frac{3}{8}$ " BSP drain plug fitted with fully trapped gaskets.
- Option 1:** No drain, boss left undrilled.
- Option 2:** $\frac{1}{2}$ " NPT plug.
- Option 3:** $\frac{1}{2}$ " flanged drain rated to the casing flanges.

Gauge Connections:

Suction and discharge flanges are fitted with bosses for drilling/tapping: $\frac{1}{2}$ " NPT.

Dimensions of GSA/GSI frame II

Dimensions are for guidance only



Pump size	A	G	M	B1
4x3x6	210/8.25"	101.6/4"	114.3/4.5"	8.25"
3x2x8	241/9.5"	101.6/4"	114.3/4.5"	8.25"
4x3x8H	280/11"	101.6/4"	114.3/4.5"	8.25"
6x4x8H	280/11"	101.6/4"	114.3/4.5"	8.25"
2x1x10	216/8.5"	101.6/4"	114.3/4.5"	8.25"
3x1.5x10	216/8.5"	101.6/4"	114.3/4.5"	8.25"
3x2x10	241/9.5"	101.6/4"	114.3/4.5"	8.25"
4x3x10	280/11"	101.6/4"	114.3/4.5"	8.25"
6x4x10	343/13.5"	101.6/4"	114.3/4.5"	10"
2x1x13	266/10.5"	101.6/4"	114.3/4.5"	10"
3x1.5x13	266/10.5"	101.6/4"	114.3/4.5"	10"
3x2x13	292/11.5"	101.6/4"	114.3/4.5"	10"
4x3x13	318/12.5"	101.6/4"	114.3/4.5"	10"

Dimension P= 25.4/1" for non spacer type and 100/4" for spacer type.

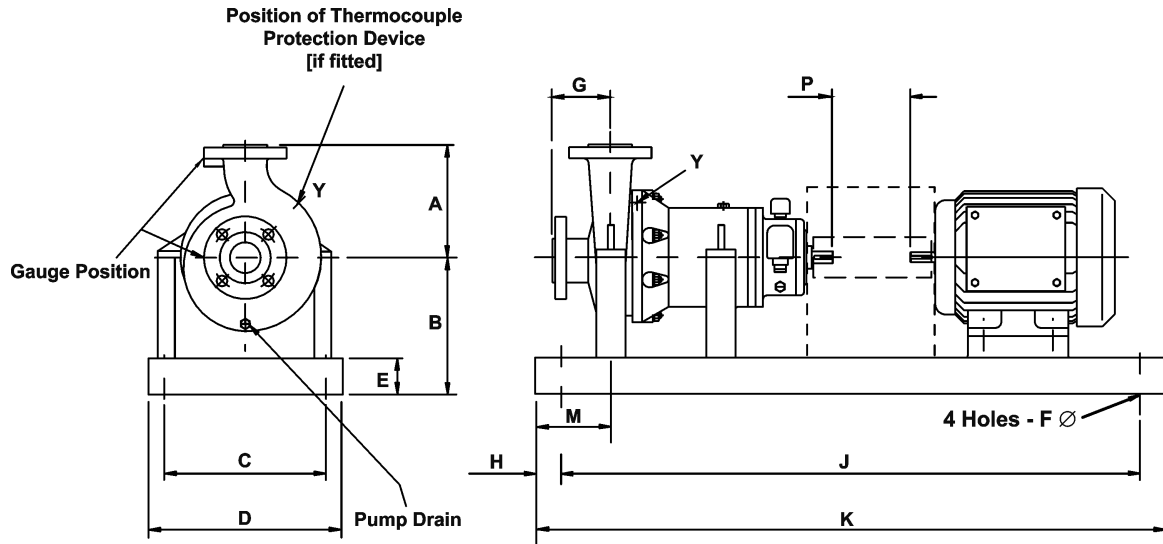
Motor	Frame B (B1=8.25")	B(B1=10")	C	D	E	F	H	J	K
90-100-112-132	311/12.25"	355/14"	229/9"	305/12"	90/3.5"	19/0.75"	31.5/1.25"	1080/42.5"	1143/45"
132 (Spacer)	311/12.25"	355/14"	229/9"	305/12"	90/3.5"	19/0.75"	31.5/1.25"	1187/46.5"	1250/49"
160-180	311/12.25"	355/14"	306/12"	381/15"	90/3.5"	19/0.75"	31.5/1.25"	1258/49.5"	1321/52"
200	356/14"	381/15"	380/15"	457/18"	102/4"	25/1"	31.5/1.25"	1472/58"	1535/60.5"
225	356/14"	381/15"	380/15"	457/18"	102/4"	25/1"	31.5/1.25"	1497/59"	1560/61.5"
50	381/15"	381/15"	450/17.7"	550/21.6"	102/4"	25/1"	31.5/1.25"	1637/64.5"	1700/67"
182-184-213-215	311/12.25"	355/14"	229/9"	305/12"	76/3"	19/0.75"	31.5/1.25"	1080/42.5"	1143/45"
254-256-284-286	311/12.25"	355/14"	304/12"	381/15"	90/3.5"	19/0.75"	31.5/1.25"	1258/49.5"	1321/52"
324-326-364-365	355/14"	381/15"	406/16"	457/18"	102/4"	25/1"	31.5/1.25"	1410/55.5"	1473/58"

Range capabilities

Model	Head	Flow	Design Temperature	Design Pressure	Viscosity cSt	Mounting
GSA II	140 m 459 ft	305 m³/h 1346 USgpm	-40 to 260°C -40 to 500°F	18.9 bar 275 psi	200	Separate Mounted (SM)
GSI II	140 m 459 ft	305 m³/h 1346 USgpm	-40 to 260°C -40 to 500°F	16 bar 232 psi	200	Separate Mounted (SM)

Dimensions of GSA/GSI frame II

Dimensions are for guidance only



Baseplate/B	A	G	M	P	132	160	180	200	225	250	280
50-32-250	225/8.8"	100/3.9"	75/2.9"	100/3.9"	5-302/11.9"	6-302/11.9"	6-302/11.9"	7-322/12.7"	-	-	-
50-32-315	250/9.8"	125/4.9"	75/2.9"	100/3.9"	5-322/12.7"	6-322/12.7"	6-322/12.7"	7-322/12.7"	7-346/13.6"	-	-
65-40-250	225/8.8"	100/3.9"	75/2.9"	100/3.9"	5-302/11.9"	6-302/11.9"	6-302/11.9"	7-322/12.7"	-	-	-
65-40-315	250/9.8"	125/4.9"	75/2.9"	100/3.9"	5-322/12.7"	6-322/12.7"	6-322/12.7"	7-322/12.7"	7-346/13.6"	-	-
80-50-250	225/8.8"	125/4.9"	75/2.9"	100/3.9"	5-302/11.9"	6-302/11.9"	6-302/11.9"	7-322/12.7"	7-346/13.6"	-	-
80-50-315	280/11"	125/4.9"	75/2.9"	100/3.9"	5-346/13.6"	6-346/13.6"	6-346/13.6"	7-346/13.6"	7-346/13.6"	8-371/14.6"	9-396/15.6"
100-80-160	200/7.9"	100/3.9"	75/2.9"	100/3.9"	5-282/11.1"	6-282/11.1"	6-302/11.9"	7-322/12.7"	-	-	-
100-65-200H	225/8.8"	100/3.9"	75/2.9"	140/5.5"	5-302/11.9"	6-302/11.9"	6-302/11.9"	7-322/12.7"	7-346/13.6"	-	-
100-65-250H	250/9.8"	125/4.9"	90/3.5"	140/5.5"	5-322/12.7"	6-322/12.7"	6-322/12.7"	7-322/12.7"	7-346/13.6"	8-371/14.6"	9-396/15.6"
100-65-315	280/11"	125/4.9"	90/3.5"	140/5.5"	6-346/13.6"	6-346/13.6"	7-346/13.6"	7-346/13.6"	7-346/13.6"	8-371/14.6"	9-396/15.6"
125-80-200H	250/9.8"	125/4.9"	75/2.9"	140/5.5"	5-302/11.9"	6-302/11.9"	7-302/11.9"	7-322/12.7"	7-346/13.6"	8-371/14.6"	-
125-100-250	280/11"	140/5.5"	90/3.5"	140/5.5"	6-346/13.6"	6-346/13.6"	7-346/13.6"	7-346/13.6"	7-346/13.6"	8-371/14.6"	9-396/15.6"
125-100-315	315/12.4"	140/5.5"	90/3.5"	140/5.5"	6-371/14.6"	6-371/14.6"	7-371/14.6"	7-371/14.6"	7-371/14.6"	8-371/14.6"	9-396/15.6"

First number indicates Baseplate size.

Baseplate	C	D	E	F	H	J	K
5	440/17.2"	490/19.3"	20/0.8"	23/0.9"	190/7.5"	740/29.1"	1120/44"
6	490/19.3"	540/21.3"	20/0.8"	23/0.9"	205/8.1"	840/33"	1250/49"
7	550/21.7"	610/24"	20/0.8"	27/1.1"	230/9"	940/37"	1400/55"
8	600/23.6"	660/26"	20/0.8"	27/1.1"	270/10.6"	1060/41.7"	1600/63"
9	670/26.4"	730/28.7"	20/0.8"	27/1.1"	300/11.8"	1200/47.2"	1800/71"

Dimensions shown are metric/imperial (inches).

Typical liquids pumped

Acids

Acetic Acid
Acrylic Acid
Arsenic Acid
Benzoic Acid
Boric Acid
Carbolic Acid
Carbonic Acid
Chlorosilicic Acid
Citric Acid
Cresylic Acid
Fatty Acids
Fluosilicic Acid
Formic Acid
Hydrobromic Acid
Hydrochloric Acid
Hydrocyanic Acid
Hydrofluoric Acid
Lactic Acid
Maleic Acid
Nitric Acid
Oxalic Acid
Phosphoric Acid
Phthalic Acid
Picric Acid
Sulphuric Acid
Sulphurous Acid
Tannic Acid
Tartaric Acid

Alcohol & glycols

Butanol
Diethyl Glycol
Ethanol
Glycol
Isopropyl
Alcohol
Methanol
Propanol
Propylene Glycol

Alkalis

Ammonium Hydroxide
Ferric Hydroxide
Potassium Hydroxide

Halogenides

Anhydrous Chlorine
Carbon Tetrachloride
Fluorocarbon Liquids
Freon
Hydrogen Chloride
Methyl Chloride
Methylene Chloride
Phosgene
Silicon Tetrachloride
Titanium Tetrachloride

Heat transfer fluids

Alkylated Aromatics
Diphenyl / diphenyl oxide
Eutectic Salts
Hydrocarbon Oil
Isometric
Triaryldimethanes
Polyalkylene Glycol
Silicone Oils

Hydrocarbons

Acrylic Monomers
Acrylonitrile
Amyl Acetate
Benzene
Butadiene
Butane
Chloroform
Chloroprene
Cyclohexane
Dichlorobenzene
Ethylene
Furfural
Hexane
Kerosene
LPG
MDA
MDI
Methylene Dichloride
Methyl Naphthalene
Naphtha
Naphthalene
Pentane
Phenol
Phthalic Anhydride
Polychlorinated Biphenyls
Pyridine
Pyrogallic Acid
Styrene
TDA
TDI
Toluene
Trichloroethylene
Vinyl Acetate
Vinyl Chloride
Vinyl Chloride Monomer
Various Chlorinated
Hydrocarbons
Xylene

Nitrogen & Sulphur compounds

Anhydrous Ammonia
Aniline
Carbon Disulphide
Hydrarine
Sulphur Dioxide

Salts

Aluminium Nitrate
Phosphate
Ammonium Chloride
Ammonium Sulphate
Barium Chloride
Barium Chlorate
Calcium Chloride
Copper Nitrate
Copper Sulphate
Ferrous Sulphate
Phosphorus Trichloride
Phosphorus Oxychloride
Potassium Chlorate
Sodium Carbonate
Sodium Chlorate
Sodium Cyanide
Sodium Nitrate
Sodium Sulphate
Zinc Chloride

Other chemicals

Acetaldehyde
Acetic
Anhydride
Acetone
Acrolein
Arcton (Refrigerant)
Detergents
Ethylene Oxide
Ethyl Ether
Formaldehyde
Freon
Hydrogen Peroxide
Lead Acetate
Mercuric Chloride
Methacrylates
Methyl
Monoglycerides
Propylene Oxide
Sorbitol
Sugar Solutions
Syrup
Tallow
Tetraethyl Lead
Tritely Lead
Vegetable Oils
Water, Boiler
Water, Demonized
Water, Demineralized
Water, Heavy

This list is only a sample of the vast array of liquids regularly pumped by the Sundyne HMD Kontro products.

For liquids not covered above, please contact Sundyne HMD Kontro direct.

Pressure Limits

All parts are to be rated to the pressures shown below at 38°C / 100°F

Flange standard	Design pressure		
	316 St St	Alloy 20	Alloy C
ANSI B16.5 Class 150 + 300	1.89 MPa 275 psi	1.59 MPa 230 psi	2.0 MPa 290 psi
BS 4504 PN16	1.6 MPa 232 psi	1.52 MPa 220 psi	1.6 MPa 232 psi
DIN 2543 PN16 + PN40	1.6 MPa 232 psi	1.52 MPa 220 psi	1.6 MPa 232 psi

Component	Hydrostatic test values		
	316 St St	Alloy 20	Alloy C
Casing (ANSI 150 + 300lb)	2.93 MPa 425 psi	2.41 MPa 350 psi	3.1 MPa 450 psi
Casing (PN16 + PN40)	2.40 MPa 348 psi	2.3 MPa 330 psi	2.4 MPa 348 psi
Containment Shroud /Shell	2.93 MPa 425 psi	2.41 MPa 350 psi	3.1 MPa 450 psi

Temperature limits

Standard Range	-40°C to 205°C / -40°F to 400°F
Option	-10°C to 260°C / 14°F to 500°F

For sub zero temperatures a suitable sealing compound (Loctite Multi Gasket or similar) is used to prevent the ingress of moisture into the coupling housing between the containment shroud/shell and motor adaptor assembly interface.

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